

1W Warm White High Power LED
Technical Data Sheet

Part No.: HP60MW6G

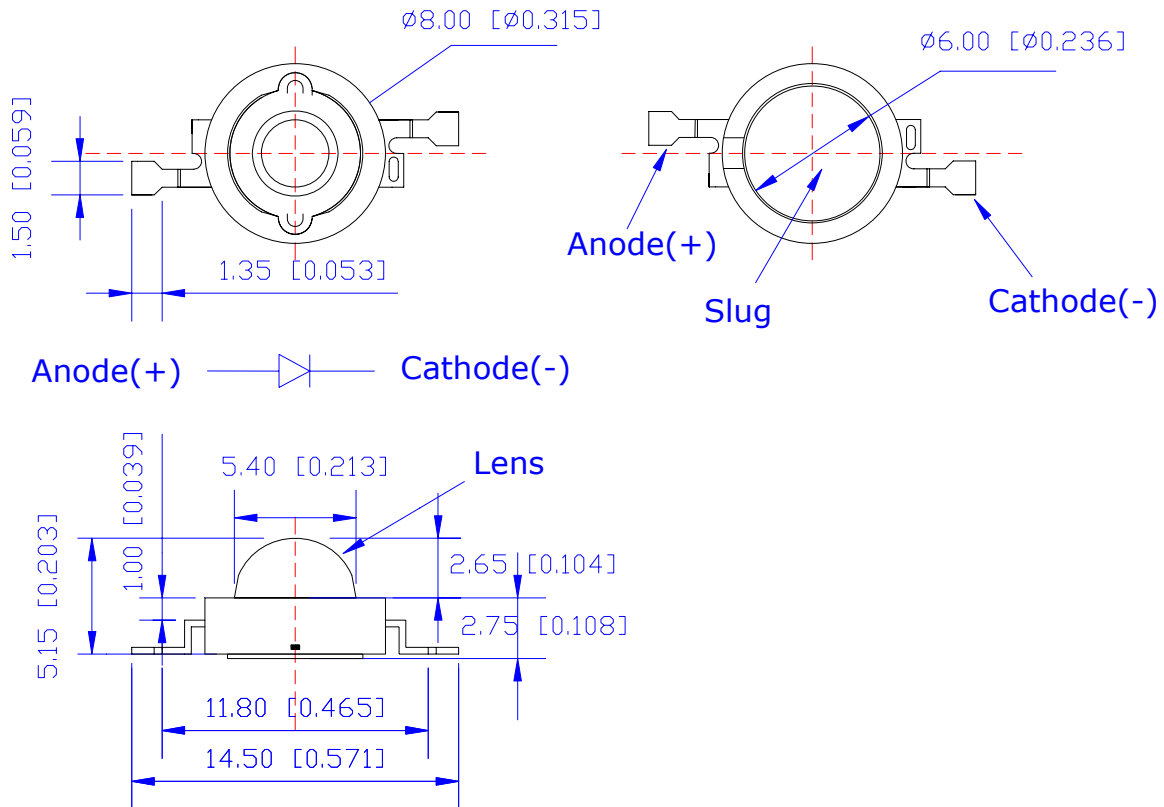
Features:

- Small package with high efficiency
- Long operating life.
- Available in white, warm white.
- Typical color temperature: 3000K.
- View angle: 135°.
- Low voltage DC operated.
- The product itself will remain within RoHS compliant Version.

Applications:

- Reading lights (car, bus, aircraft).
- Portable (flashlight, bicycle).
- Mini_accent/Uplighters/Downlighters/Orientation.
- Bollards/Security/Garden.
- Cove/Undershelf/Task.
- Automotive rear combination lamps.
- Traffic signaling/Beacons/ Rail crossing and Wayside.
- Indoor/Outdoor Commercial and Residential Architectural.
- Edge_lit signs (Exit, point of sale).
- LCD Backlights/Light Guides.

Mechanical Dimensions:



Part No.	Chip Material	Lens Color	Source Color
HP60MW6G	InGaN	Yellow Diffused	Warm White

Notes:

1. All dimensions are in millimeters.
2. Tolerance is $\pm 0.25\text{mm}$ (.010") unless otherwise noted.
3. Specifications are subject to change without notice.

Absolute Maximum Ratings at Ta=25

Parameters	Symbol	Rating	Units
Power Dissipation	PD	1330	mW
Peak Pulse Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	IFP	500	mA
DC Forward Current	IF	350	mA
Reverse Voltage	VR	5	V
Operating Temperature Range	Topr	-40 to +80	
Storage Temperature Range	Tstg	-40 to +85	
Soldering Temperature	Tsol	260 for 5 Seconds	

Notes:

1. It is strongly recommended that the temperature of lead be not higher than 55 .
2. Proper current derating must be observed to maintain junction temperature below the maximum.
3. LEDs are not designed to be driven in reserve bias.

Electrical Optical Characteristics at Ta=25

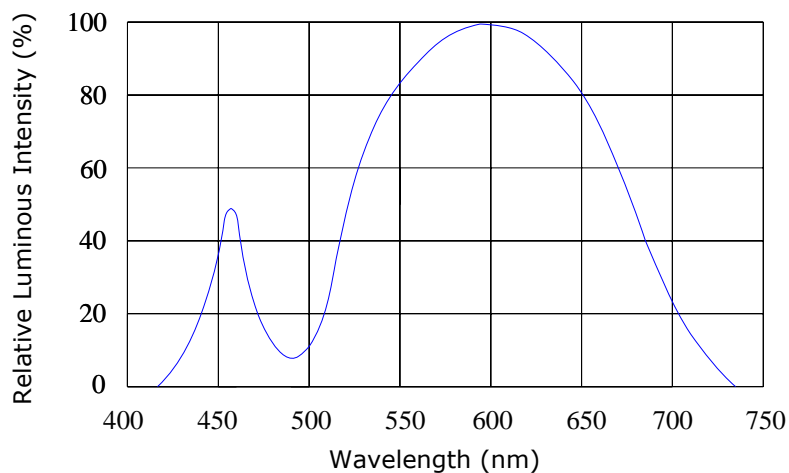
Parameters	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Luminous Flux [1]	Φ_v	80	100	120	lm	IF=350mA
Viewing Angle [2]	$2\theta_{1/2}$	---	135	---	Deg	IF=350mA
Chromaticity Coordinates [3]	X	---	0.43	---		IF=350mA
	Y	---	0.40	---		
Color Temperature	CCT	2600	3000	4000	K	IF=350mA
Forward Voltage [4]	VF	2.80	3.30	3.80	V	IF=350mA
Reverse Current	IR	---	---	10	μ A	$V_R=5V$

Notes:

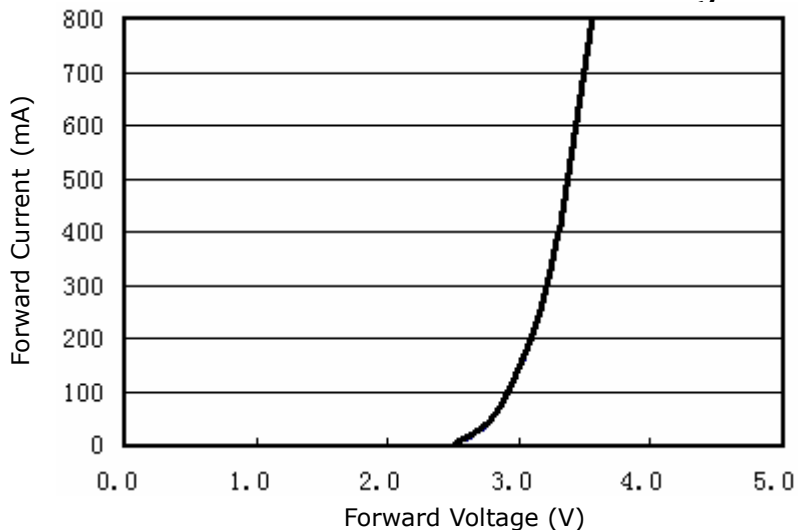
1. Luminous Intensity Measurement allowance is $\pm 10\%$.
2. $\theta_{1/2}$ is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
3. X, Y coordination for white light bin areas refer to EHP-A08 series White and Warm White Binning (DSE-A08-001).
4. Forward Voltage measurement tolerance: $\pm 0.10V$.

Typical Electrical-Optical Characteristics Curves
 (25 Ambient Temperature Unless Otherwise Noted)

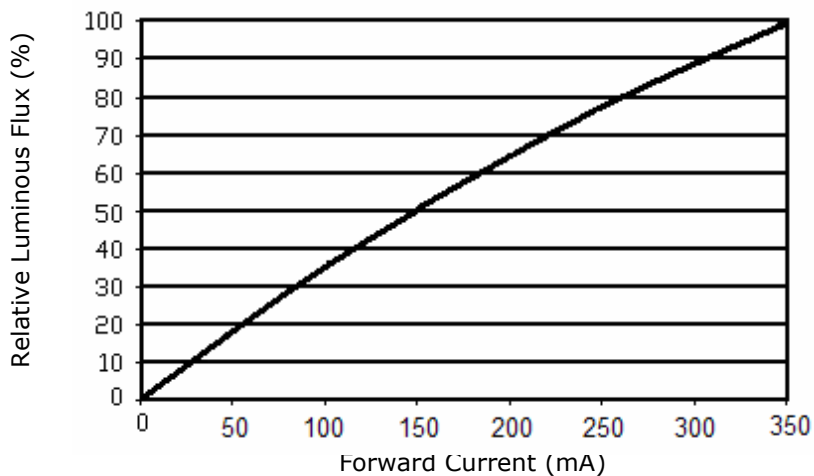
Relative Spectral Distribution



Forward Current & Forward Voltage

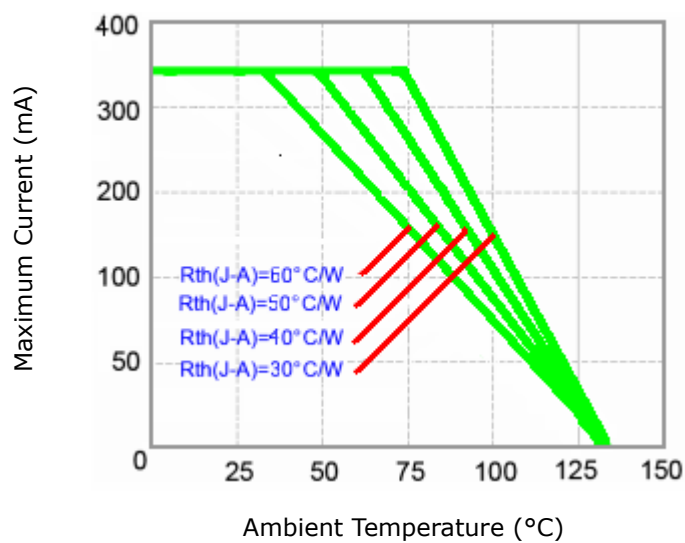


Luminous Flux & Forward Current

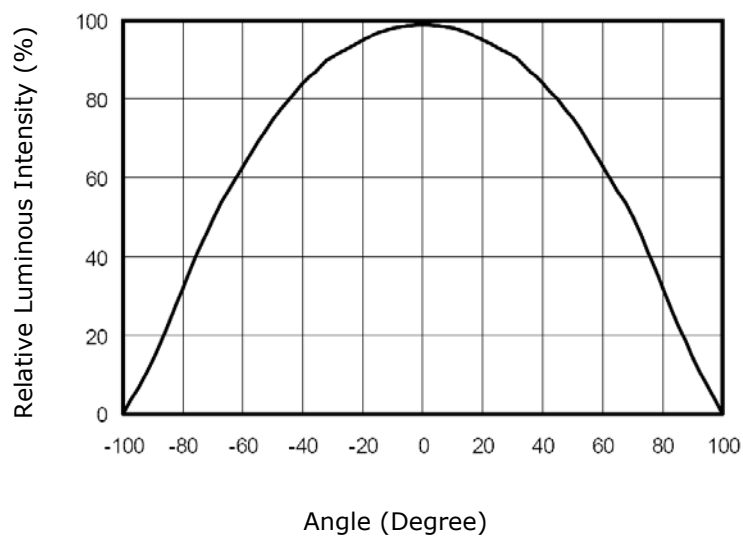


Typical Electrical-Optical Characteristics Curves

Maximum Current & Ambient Temperature



Typical Spatial Radiation Pattern



Reliability Test Items and Conditions:

The reliability of products shall be satisfied with items listed below:

Confidence level: 90%.

LTPD: 10%.

1) Test Items and Results:

No.	Test Item	Test Hours/Cycles	Test Conditions	Sample Size	Ac/Re
1	Resistance to Soldering Heat	6 Min	Tsld=260±5 , Min. 5sec	25pcs	0/1
2	Thermal Shock	300 Cycles	H: +100 5min ∫ 10 sec L: -10 5min	25pcs	0/1
3	Temperature Cycle	300 Cycles	H: +100 15min ∫ 5min L: -40 15min	25pcs	0/1
4	High Temperature Storage	1000Hrs.	Temp: 100	25pcs	0/1
5	DC Operating Life	1000Hrs.	IF=350mA	25pcs	0/1
6	Low Temperature Storage	1000Hrs.	Temp: -40	25pcs	0/1
7	High Temperature/ High Humidity	1000Hrs.	85 /85%RH	25pcs	0/1

2) Criteria for Judging the Damage:

Item	Symbol	Test Conditions	Criteria for Judgment	
			Min	Max
Forward Voltage	VF	IF=350mA	---	F.V.*)×1.1
Reverse Current	IR	VR=5V	---	F.V.*)×2.0
Luminous Intensity	IV	IF=350mA	F.V.*)×0.7	---

*) F.V.: First Value.

Please read the following notes before using the product:

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package, the LEDs should be kept at 30 °C or less and 80%RH or less.

2.3 The LEDs should be used within a year.

2.4 After opening the package, the LEDs should be kept at 30 °C or less and 60%RH or less.

2.5 The LEDs should be used within 168 hours (7 days) after opening the package.

2.6 If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 60±5 °C for 24 hours.

3. Soldering Condition

When soldering, for Lamp without stopper type and must be leave a minimum of 3mm clearance from the base of the lens to the soldering point.

To avoided the Epoxy climb up on lead frame and was impact to non-soldering problem, dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

Soldering Iron		Wave Soldering	
Temperature	300 Max.	Pre-heat	100 Max.
Soldering Time	3 sec. Max. (one time only)	Pre-heat Time	60 sec. Max.
		Solder Wave	260 Max.
		Soldering Time	5 sec. Max.

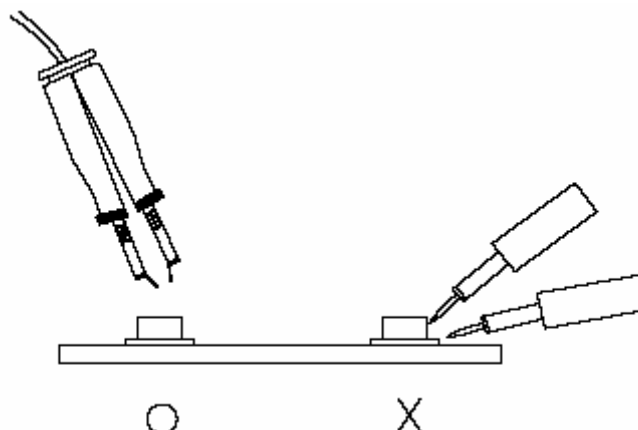
Note: Excessive soldering temperature and / or time might result in deformation of the LED lens or catastrophic failure of the LED.

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260 °C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.